





WWW.ROBTRIBBLE.COMRob Tribble– Big Dog Glass –

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I do Commissions, especially wall and ceiling fixtures.

Currently – Senior Product Director – Petroleum Vertical Pay by Touch – a biometrics payment solution. <u>www.paybytouch.com</u> Recently – Executive Director of Public Glass of San Francisco Center for Glass Arts and Education - <u>www.publicglass.org</u> Formerly -Chief Evangelist / Domain Expert for commerce at Netscape Communications 30+ years in Software, 9 start-up companies, some success. <u>http://www.robtribble.com/</u>

Born 1947 - Lansing Michigan Lived in Hawaii, Detroit, Chicago, Washington D.C. San Francisco Travels to over 80+ countries, every continent except Antarctica

Education BA-Economics – U. of Colorado MBA – Finance & Quantitative Analysis Artistic Education My Mother, My Art Teachers in High School, Public Glass – San Francisco, San Jose State. Pilchuck - School of Glass, Corning Glass – School of Glass, Murano, Italy – Private Instruction Shows & Galleries Keoki Gallery – Squaw Valley Danville Fine Arts Gallery – Danville Art Concepts - Walnut Creek Susan Megson Gallery – NYC Eclectic Image Gallery - Wailea, Maui Sargents Fine Art – Lahina, Maui Eclectic Image Gallery – Santa Fe, New Mexico Keoki Gallery - Sedonna, Arizona Open Studios - San Francisco Phillips – Carmel

Artistic Influence

Father was an Engineer Teacher, Asst. Chief Engineer Ford Motor Company Mother was an Artist, Painting, Mixed Media, Clay Raised in Hawaii, the ocean, the sky, abundant life, color, and organic forms

I have always been an Artist, just spent most of my life being an engineer/businessman, Currently in between Movies, and looking for a new GIG. I love technology, I love logic, but, I also love glass. It is Addictive !!!

So How is it made ??

1. Start with Hot Glass

Hot Glass -- The process of blowing glass using a furnace that melts the glass at 2200 degrees Fahrenheit. Once the glass is gathered on the end of a pipe, the



artist forms the hot glass using a "Glory Hole" (an oven that maintains a temperature of around 1200 degrees Fahrenheit). The resulting work is then slowly cooled in an annealing oven.

Glory Hole – The opening of the furnace used to keep the glass hot and workable. Several different sizes may be attached to a large furnace or you might have only one size on a small one that rotate open and closed depending on were the glass project is at. The cylinder is usually heated up to 2300 degrees.

2. Make Cane (Filigrana) using Color, and clear glass. Or Veiled Cane



Cane – A cross section of glass made by pulling and stretching molten glass from both ends. Several color pattern and designs can be created. Whatever design is used along with the detail will continue to hold the precise shape, scale all the way down to an invisible dimension

Color - 99% of the color used comes from Germany or Bulgaria. The transparent colors are nearly all black until blown out in a piece and come shaped like a small rolling pin. The opaque colors are most often the same color as they started before melting Filigrana, vetro a filigrana (Italian, "filigree glass") The generic name for blown glass made with colorless, white and sometimes colored canes. The filigrana style originated in Murano in the 16th century and spread rapidly to other parts of Europe, where **façon de Venise** glass was produced. Manufacture at Murano continued until the 18th century, and was revived in the 20th century.

Veiled Cane – Using a transparent color over an internal opaque color, and then covering all that with clear glass.

2. Make Cane from the Filigrana



Zanfirico – cane with an external twisted / spiral pattern.

Ballentini – cane with an internal twisted / spiral pattern



5. Make a roll-up using multiple types of cane onto a large molten glass bubble





Reticello is sometimes used as one of the techniques



The Italian name for crisscrossed glass canework. Glass canes are heated, twisted in one direction, and blown into the form of a cup. The cup is set into an oven. Then, a second cup is made in the same fashion, however the glass cane is twisted in the opposite direction. The second cup is blown into the inside of the first cup. As the two cups come together, the grooves between the cane rods are sealed, causing air bubbles to lock into the crisscrossed pattern. The connected cups are then blown and formed into the final shape.



6. Make a rondelle for the wall



Rondelle – A flat blown glass that was spun hot.

7. Make a Gourd

with 3 sections using an Incalmo Technique, and a Reverse Axis switch to complete the Gourd. The sections may be a transparent color, opaque, with or without a spiral line, with or without some form of cane roll-up.



Incalmo - Joining two or more blown cups or sections while hot. This technique was not even taught in the US until the early 1980's, It is very difficult, and requires a lot of time and practice to master.



Reverse Axis – rotating the axis of the bubble by 90 degrees. This technique lets the piece have a completely different look, and is another example of the advanced Italian techniques used today.



The results





My Kinetic Art

This piece represents a series where all of these rondells (flat plates) are rotating in a space fram at a very slow rate, somewhat like a clock. I have also done these in a horizontal plane as a chandelier over a very nice dinning room.

My website has a movie of this showing how it works,

This particular piece was installed in a Gensler Show in April 2006.

